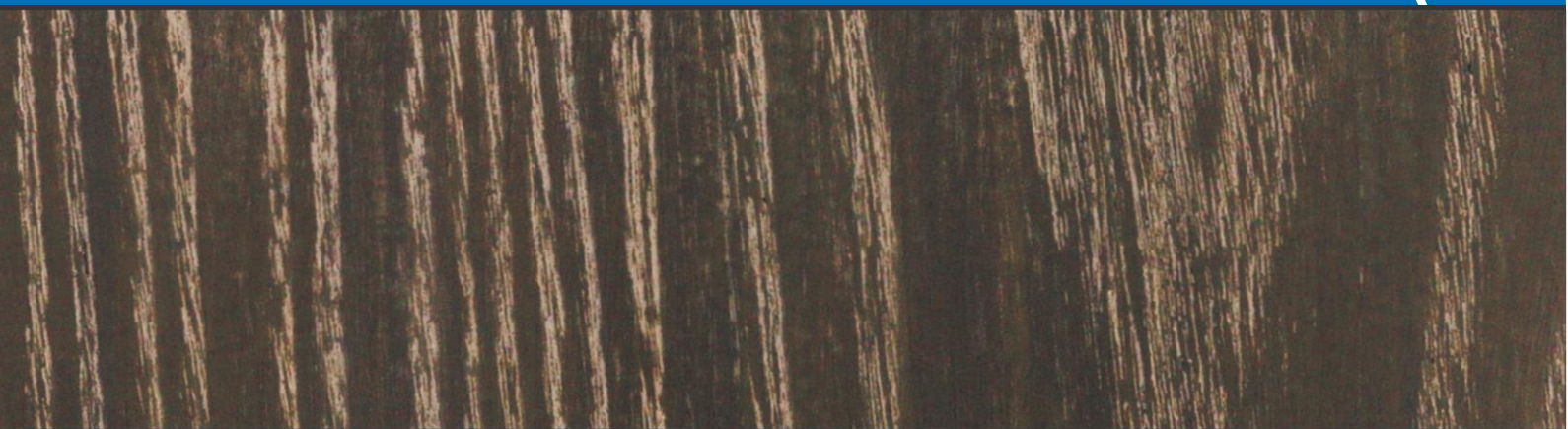


EFFECTO DECAPE
DECAPE EFFECT

COLOR'S REFERENCE, POCKET EDITION



PATINA CON EFECTO DECAPE

Se trata de soluciones especiales disponibles tanto en versión a base de agua como disolvente, particularmente adecuado para la realización de ciclos de efectos decape, con una óptima rayabilidad, cubrición de color resistente al repintado (tienen un acabado "no sangrante") y con propiedades no amarilleantes.

GAMA DE COLORES

La gama básica consiste en 5 patinas al disolvente, pero gracias a nuestro vehículo y tintes incoloros formulados con micro pigmentos estables a la luz, es posible crear una gama infinita de variaciones de color, tanto basados en agua y basados en disolventes.

En la página siguiente encontrará algunos consejos de color que se pueden crear por sí mismo utilizando nuestro sistema de tinto.

APLICACION

A pistola sobre madera maciza o chapa con poro marcado, tratado con una mano de fondo transparente o pigmentado, o sobre el lacado utilizado como color. Dejar secar el fondo y aplicar la patina asegurándose de mojar bien la superficie. Después de 30-60 minutos (a 25°C en ambiente bien ventilado) proceder a la eliminación de la patina con lana de acero.

Fijar todo con acabado acrílico (en caso de que se requiera no amarilleante), nitro o poliuretánica.

CANTIDAD DE PRODUCTO RECOMENDADA: 60-80 g/m²

ENVASES: 1.1 e 1.5

LINEA AL DISOLVENTE

Color disponible:

BASE DECAPE' BIANCA

SOLVASHADE DCP NERO

SOLVASHADE DCP NOCE CHIARO 570

SOLVASHADE DCP NOCE MEDIO 573

SOLVASHADE DCP NOCE SCURO 577

LINEA AL AGUA

Preparación de patina al agua:

VEHICULO DCP-W = 80-95%

ACQUASHADE (del color deseado) = 20-5%

Dilución recomendada: con AGUA,

Preparación de patina al disolvente en colores

personalizado: VEICULO DCP-S = 80-95%

SOLVASHADE (del color deseado) = 20-5%

Dilución recomendada: con ETANOLO e/o POLY THINNER SP

PATINE WITH DECAPE' EFFECT

Special solutions available in solvent based or water based dispersion, used to obtain the particular effect similar to the pictures of this brochures. They show an extremely easy "sand ability," colour coverage, overcoat ability (intercoat adhesion with the clear finishing non yellowing top layer) and light fastness properties.

COLOUR RANGE

We supply 5 patinas in ready colours (solvent based), and thanks to our special vehicles and the pigments formulated with micro pigments and with high light fastness, it's possible to create an endless colour assortment (solvent based or water based). In this brochure you will find some colour suggestions easy to self colour match.

USE

By conventional spray system on solid wood or veneer with deep pores, previously treated with clear or pigmented sealer or self-sealer enamel used as pattern tone. Let the base to be dried enough and apply the patina on the board, in enough quantity. After 30-60' minutes (at 25°C in ventilated environment), gently remove the dried patina with scotch brite. Then fix everything with an acrylic top finishing (if non yellowing characteristics are required), nitro or polyurethane.

SUGGESTED QUANTITY OF PRODUCT: 60-80 g/m²

PACKAGING: 1.1 e 1.5

SOLVENTE BASED LINE

Available colours:

BASE DECAPE' BIANCA

SOLVASHADE DCP NERO

SOLVASHADE DCP NOCE CHIARO 570

SOLVASHADE DCP NOCE MEDIO 573

SOLVASHADE DCP NOCE SCURO 577

WATER BASED LINE

Self preparation of the water based patina:

VEICULO DCP-W (water bases)= 80-95%

ACQUASHADE (in the wished color) = 20-5%

Suggested dilution: with tap water

Self preparation of solvent based patina in other colors:

VEICULO DCP-S (solvent bases)= 80-95%

SOLVASHADE (in the wished color) = 20-5%

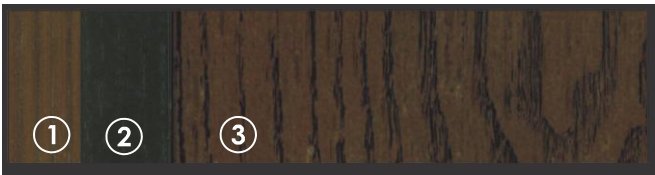
Suggested dilution: with ETHANOL and/or POLY THINNER SP

DISCLAIMER

The colors reference are provided as indication only and shall not be intended as a guarantee of exact final result.

The user should always verify the accuracy of the color through prior preparation of a small batch before selling to third parties or use the color himself. Astra Vernici S.r.l. cannot be held responsible for any damage caused by miss data of the contents, or variations of the color or for any actions related to the use of the information contained in this brochure.

DECAPE', COLORES DE SERIE - DECAPE' EFFECT, STANDARD COLOURS



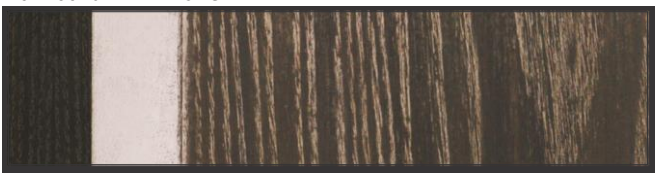
DCP NERO BASE - BLACK BASE



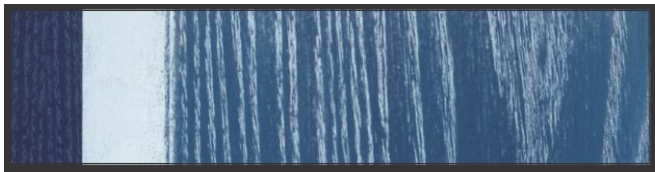
DCP NOCE 570 - WALNUT 570



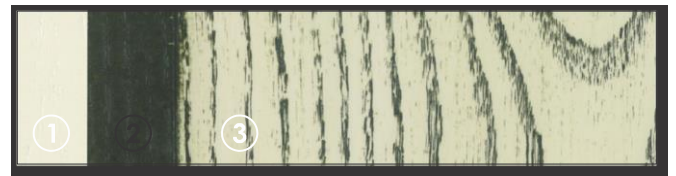
DCP NOCE 577 - WALNUT 577



BIANCO BASE - WHITE BASE



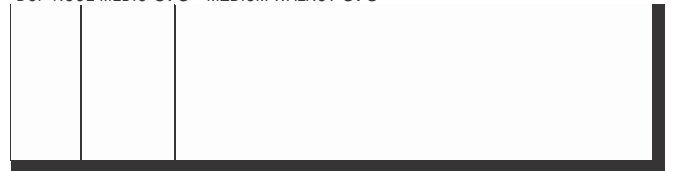
BIANCO BASE - WHITE BASE



DCP NERO BASE - BLACK BASE



DCP NOCE MEDIO 573 - MEDIUM WALNUT 573



1 - LACADO EN TONO

2 - **ACQUASHADE 5-20%**
VEICOLO DCP-W 80-95%
DILUZIONE APPLICAZIONE Q.B.

2 - **SOLVASHADE 5-20%**
VEICOLO DCP-S 80-95%
DILUZIONE APPLICAZIONE Q.B.

3 - RAYADO Y FIJADO CON TRASPARENTE

1 - BACKGROUND COLOUR

2 - **ACQUASHADE 5-20%**
VEICILE DCP-W 80-95%
DILUTION IF NEEDED

2 - **SOLVASHADE 5-20%**
VEICILE DCP-S 80-95%
DILUTION

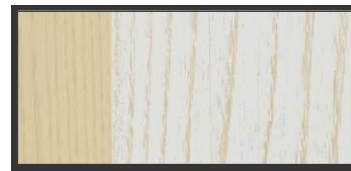
3 - REMOVING THE DECAPE' AND FIXING WITH CLAER VARNISH

ALGUNAS PROPUESTAS CROMATICAS - SOME COLOUR PROPOSALS



ACQUASHADE RAL 1021
ACQUASHADE GIALLO LIMONE BASE 1.040
tot. 1.040

SOLVASHADE RAL 1021
SOLVASHADE GIALLO LIMONE BASE 767
SOLVASHADE BIANCO BASE 256
tot. 1.023



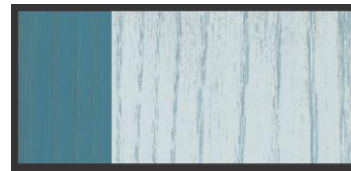
ACQUASHADE RAL 1015
ACQUASHADE GIALLO L. BASE 11
ACQUASHADE BIANCO BASE 1.386
tot. 1.397

SOLVASHADE RAL 1015
SOLVASHADE GIALLO L. BASE 9
SOLVASHADE BIANCO BASE 1.169
tot. 1.178



ACQUASHADE RAL 3015
ACQUASHADE BIANCO BASE 1.205
ACQUASHADE ROSSO F BASE 128
ACQUASHADE ROSSO BASE 26
tot. 1.359

SOLVASHADE RAL 3015
SOLVASHADE BIANCO BASE 1.062
SOLVASHADE ROSSO F BASE 98
tot. 1.161



ACQUASHADE RAL 5002
ACQUASHADE BIANCO BASE 169
ACQUASHADE BLU BASE 674
ACQUASHADE ROSSO BASE 253
tot. 1.095

SOLVASHADE RAL 5021
SOLVASHADE BIANCO BASE 75
SOLVASHADE GIALLO L. BASE 25
SOLVASHADE BLU BASE 877
tot. 977



ACQUASHADE RAL 2001
ACQUASHADE BIANCO BASE 37
ACQUASHADE GIALLO L. BASE 554
ACQUASHADE ROSSO BASE 462
tot. 1.053

SOLVASHADE RAL 2001
SOLVASHADE BIANCO BASE 34
SOLVASHADE GIALLO L. BASE 510
SOLVASHADE ROSSO F BASE 425
tot. 969



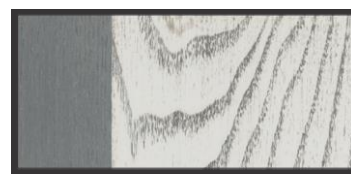
ACQUASHADE RAL 5002
ACQUASHADE BIANCO BASE 169
ACQUASHADE BLU BASE 674
ACQUASHADE ROSSO BASE 253
tot. 1.095

SOLVASHADE RAL 5002
SOLVASHADE BIANCO BASE 141
SOLVASHADE BLU BASE 565
SOLVASHADE ROSSO F BASE 282
tot. 989



ACQUASHADE RAL 5002
ACQUASHADE BIANCO BASE 169
ACQUASHADE BLU BASE 674
ACQUASHADE ROSSO BASE 253
tot. 1.095

SOLVASHADE RAL 5021
SOLVASHADE BIANCO BASE 75
SOLVASHADE GIALLO L. BASE 25
SOLVASHADE BLU BASE 877
tot. 977



ACQUASHADE RAL 7037
ACQUASHADE BIANCO BASE 1.148
ACQUASHADE BLU BASE 57
ACQUASHADE ROSSO BASE 46
ACQUASHADE NERO BASE 96
tot. 1.347

SOLVASHADE RAL 7037
SOLVASHADE BIANCO BASE 956
SOLVASHADE BLU BASE 47
SOLVASHADE ROSSO F BASE 47
SOLVASHADE NERO BASE 94
tot. 1.144



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